



ASBİLEK

TESTERE BIÇAKLARI İÇİN ÇELİK GÖVDELER
STEEL CORES FOR DIAMOND SAW BLADES



www.asbilek.com

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FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES



FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Hakkımızda
About Us

Asbilek Limited Şirketi, Türkiye'nin ilk dairesel testere üreticisi olarak 1980 yılında kurulmuştur. Başlangıçta ahşap kesime yönelik dairesel testere üreten firma daha sonra ürün portföyüne Ahşap, Alüminyum, Metal ve Taş sektörleri başta olmak üzere birçok sektöre yönelik dairesel testere bıçakları ve dairesel testere gövdeleri ekleyerek günümüzde testere sektörüne yön veren başlıca firmalardan biri olmuştur.

Bugün Dünyanın önde gelen dairesel testere üreticilerinden biri olan Asbilek, sektöründeki teknolojik yeniliklerin sürekli takipçisi olarak sahip olduğu bilgi ve birikimle en yüksek kaliteli üretimi ve müşteri memnuniyetini kendine ilke edinmiştir.

Asbilek üretimini 2007 yılında taşındığı 10,000 M2(108,000 sq-ft) kapalı alana sahip İstanbul Tuzladaki tesisinde 190 çalışanı ile sürdürmektedir.

Asbilek günümüzde üretimini ISO 9001:2000, ISO 14001 ve TS 18001:2004 standartları çerçevesinde sürdürmektedir.

ASBİLEK Limited Co., founded in 1980, is the first company established in Turkey for the sector of the production of circular saw blades.

At the beginning, the company was manufacturing saws only for wood industry. Later on, in addition to this sector, circular saw blades and cores have been produced for the variety of industries, mainly for Aluminium, Metal and Stone. By this way, today, ASBİLEK is the one of the leader company of the blade manufacturers dominating circular saw production.

ASBİLEK, as one of the outstanding producers of circular saw blades all over the world, continuously follows the technological developments regarding circular saw production and with the fund of knowledge, the top quality in all the production steps and the customer satisfaction are to be adopted as the main principles.

In 2007, ASBİLEK moved to the new production plant which has 10.000m² closed area, in Tuzla-İstanbul, and today, the production is carried out with 190 experienced employees.

ASBİLEK shapes its quality profile with the help of ISO 9001:2000, ISO 14001 and TS 18001:2004 standards.



FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Lazer Teknoloji
Laser Technology



www.asbilek.com



AS-BİLEK
SAN. ve TİC. LTD. ŞTİ.

Lazer Teknoloji Laser Technology

Firmamız bünyesinde üç adet lazer kesim makinası bulunmaktadır. Bu makinalar hem üretimi kolaylaştırmaktadır, hem de güvenilir ve sağlam üretim yapmamızı sağlamaktadır. Lazer teknolojisinden önce kesimde kullanılan makas ve pres darbelerinden dolayı meydana gelen kılcal damar çatlakları fark edilmemekte olup, testere yüke bindiğinde, gövde üş dipliklerini ve orta göbekteki çatlaklar ortaya çıkarak testereyi kullanılmaz hale getirmektedir. Fakat lazer teknolojisinden sonra, lazer ile kesilen ve kanalları açılan gövdelerde bu sorunlar minimum seviyelere inmektedir, böylelikle müşteri memnuniyeti sağlanmaktadır.

ASBİLEK's new facility encompasses three laser cutting machines which enable high volume production and and quality, precies, highly dependable products. In the past, steel cores manufactured without laser laser technology using shear and punching methods would incur the common problem of often-undetected micro cracks which would cause failure in blades when pressure was applied, rendering saws unusable and create a liability. AS BİLEK's precision tuned laser technology greatly minimizes this occurrence by laser cutting cores, saving valuable time and money for our customers a primary reason for our customers high satisfaction and loyalty.



FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Düzeltilme ve dođrultma
Correction and tensioning



www.asbilek.com



Düzeltilme ve düzeltme Correction and tensioning

Birçok firma hala insan gücüne dayalı çekiçleme usulü ile düzeltme ve düzeltme işlemi yaparken firmamız en son teknoloji ürünlerini bünyesinde barındırarak daha hızlı, seri ve sağlam üretim yapmaktadır. Böylelikle kısa zamanda üretilen kaliteli ürün miktarı artmaktadır. Resimde görmüş olduğunuz tam otomatik tezgahlar ile düzeltme ve düzeltme işlemlerini yapmaktayız. Firmamızda üç adet düzeltme ve düzeltme makinası bulunmaktadır. Bu makineler sayesinde, testere balansları insan gücü ve el alışkanlığı ile yapılanlardan çok daha kaliteli olmaktadır. Bu da testere gövdelerinin çalışırken bozulmamasını, soketlerin çabuk aşınmamasını, kesilecek malzemenin istenilen ölçülerde ve temiz yüzeyli olmasını sağlamaktadır.

While many companies still rely on manuel labor to hammer and flatten cores, ASBİLEK's customers have the assurance of knowing our three step precision balancing and tensioning machines provide the most consistent product. The reliability of the latest technology streamlines our production process for high-quality, dependable cores every time, with shorter turn-around times, providing a dreat benefit to our customers! The automation of the flattening and tensioning process significantly reduces the likelihood of wear-and-tear and abrasion on segmented blades by reducing vibration, allowing saw operators a smoother,more precise cut in their application.

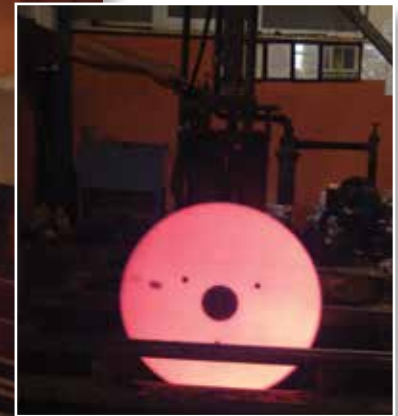


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Taşlama işlemleri Grinding operations



Isıl işlem ve tavlama Heat treatment and annealing



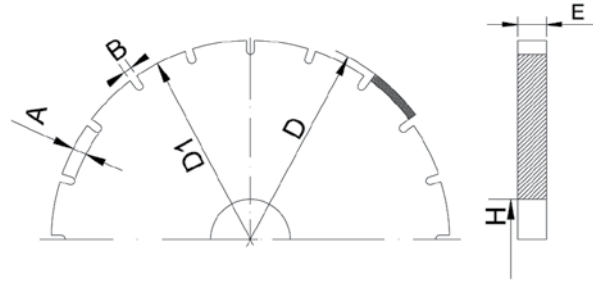
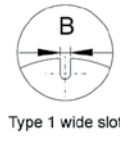
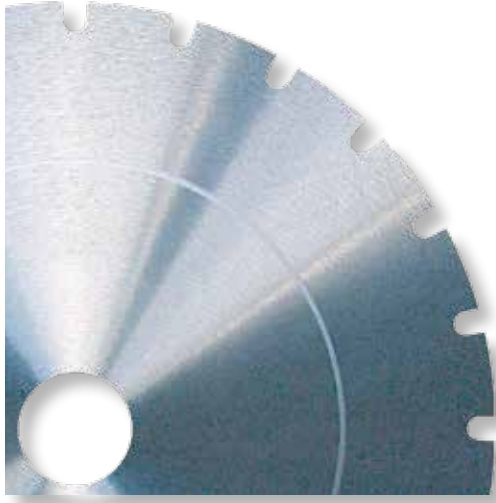
FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Kalite kontrol
Quality control



FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Lehim kaynak testere gövdeleri Steel cores for brazing

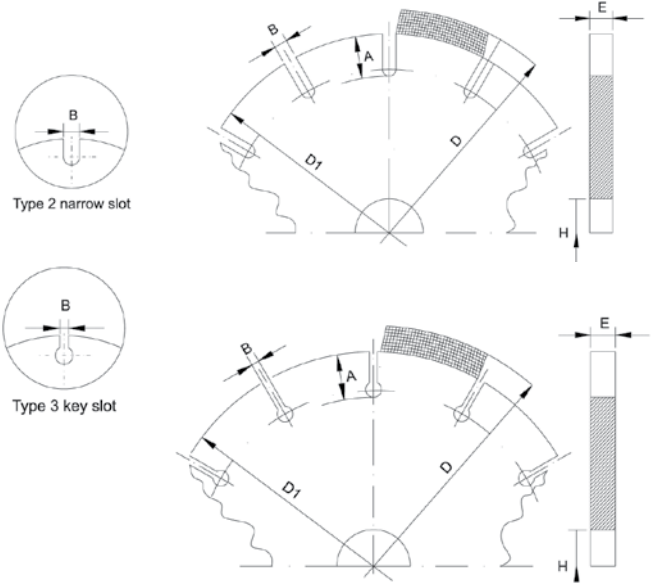
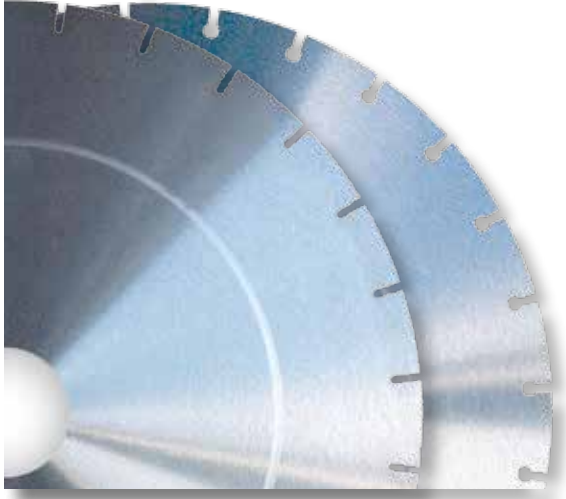


Wide Slot / Geniş Kanal

D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
8	200	190	1,2	12-15	12	6	25,4 50 60	0,12	0,10
10	250	240	1,6	15-18	12-14	8		0,12	0,10
12	300	290	1,8	18	14	10		0,15	0,10
14	350	340	2,2	21	14	10		0,15	0,10
16	400	390	2,5-3,5	24	14	10		0,15	0,10
18	450	440	2,8-3,5	26	14	12		0,15	0,10
20	500	490	2,8-3,5	30	14	10		0,15	0,15
22	550	540	3,0-3,5	32	14	12		0,20	0,15
24	600	590	3,0-3,5	36	14	10		0,20	0,15
25	625	615	3,5	36	14	12		0,20	0,15
26	650	640	3,5-4,0	38	14	10		0,20	0,15
28	700	690	4,0	40	14	12		0,25	0,15
30	750	740	4,0-4,5	46	14	12		0,25	0,15
32	800	790	4,5	46	14	12		0,25	0,15
34	850	840	4,5	50	18	18	0,25	0,15	
36	900	884	5,0	64	18	18	0,25	0,15	
40	1000	984	5,0	70	18	20	0,25	0,15	
44	1100	1084	5,5	74	18	22	0,25	0,15	
48	1200	1184	5,5-6,0	80	18	22	0,30	0,15	
50	1250	1232	5,5	84	18	22	0,30	0,15	
52	1300	1282	6,0	88	18	22	0,30	0,20	
56	1400	1382	6,5	92	18	22	0,30	0,20	
60	1500	1482	7,0	100	18	22	0,30	0,20	
63	1600	1582	7,0	104	18	22	0,30	0,20	
71	1800	1782	7,5	120	18	22	0,36	0,20	
79	2000	1982	8,0	132	22	22	0,40	0,20	

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

Lehim kaynak testere gövdeleri Steel cores for brazing



Narrow Slot - Narrow Slot with key hole / Dar kanal - Dar kanal diş dibi yuvarlak

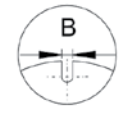
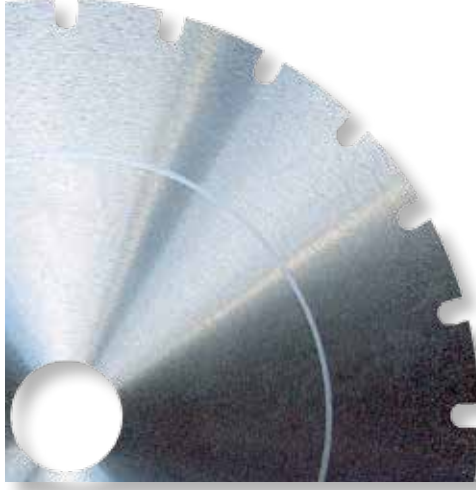
D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
8	200	190	1,2	13-15	12-14	3	25,4 50 60	0,12	0,10
10	250	240	1,6	12-17	12-14	3		0,12	0,10
12	300	290	1,8	21	14	3		0,15	0,10
14	350	340	2,2	25	14	3		0,15	0,10
16	400	390	2,5-3,5	28	14	3		0,15	0,10
18	450	440	2,8-3,5	32	14	3		0,15	0,10
20	500	490	2,8-3,5	36	14	3		0,15	0,15
22	550	540	3,0-3,5	40	14	3		0,20	0,15
24	600	590	3,0-3,5	42	14	3		0,20	0,15
25	625	615	3,5	42	14	3		0,20	0,15
26	650	640	4,0	46	14	3		0,20	0,15
28	700	690	3,5-4,0	50	14	3		0,25	0,15
29	725	715	4,0	50	14	3		0,25	0,15
30	750	740	4,0-4,5	50	14	3		0,25	0,15
32	800	790	4,5	57	14	3	0,25	0,15	
34	850	840	4,5	58	18	5	0,25	0,15	
36	900	884	5,0	64	18	5	0,25	0,15	
40	1000	984	5,0	70	18	5	80 100 120	0,25	0,15
44	1100	1084	5,5	74	18	5		0,25	0,15
48	1200	1184	5,5-6,0	80	18	5		0,30	0,15
50	1250	1232	5,5	84	18	5		0,30	0,15
52	1300	1282	6,0	88	18	5		0,30	0,20
56	1400	1382	6,5	92	18	5		0,30	0,20

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

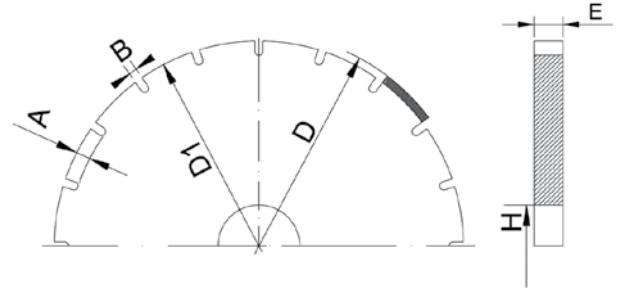


FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Lazer kaynak testere gövdeleri Steel cores for laser welding



Type 1 wide slot

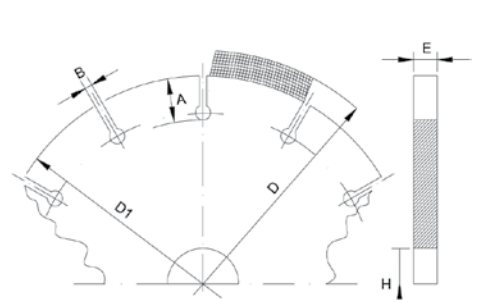
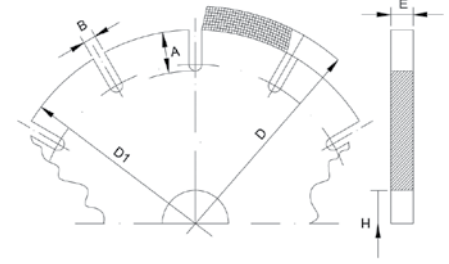
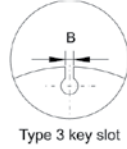
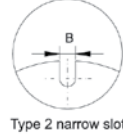
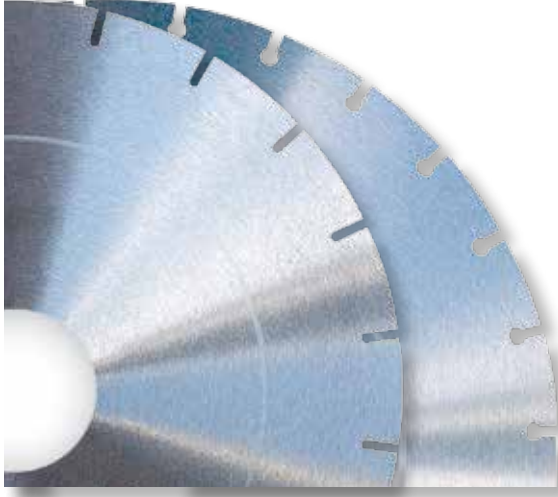


Wide Slot / Geniş Kanal

D (Unit:inch Dia of Blade	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
14	350	340	2,2	21	14	10	22 25,4 50 60 80	0,15	0,10
16	400	390	2,5	24	14	10		0,15	0,10
18	450	440	2,8-3,5	26	14	12		0,15	0,10
20	500	490	2,8-3,5	30	14	10		0,15	0,15
22	550	540	3,0-3,5	32	14	12		0,20	0,15
24	600	590	3,0-3,5	36	14	10		0,20	0,15
26	650	640	3,5-4,0-4,5	38	14	10		0,20	0,15
28	700	690	3,5-4,0-4,5	40	14	12		0,25	0,15
32	800	790	3,5-4,0-4,5	46	14	12		0,25	0,15
36	900	884	3,5-4,0-4,5	64	18	18	80 100 120	0,25	0,15
40	1000	984	3,5-4,0-4,5	70	18	20		0,25	0,15
44	1100	1084	3,5-4,0-4,5	74	18	22		0,25	0,15
48	1200	1184	3,5-4,0-4,5	80	18	22		0,30	0,15
52	1300	1282	3,5-4,0-4,5	88	18	22		0,30	0,20
56	1400	1382	3,5-4,0-4,5	92	18	22		0,30	0,20
60	1500	1482	3,5-4,0-4,5	100	18	22		0,30	0,20
63	1600	1582	3,5-4,0-4,5	104	18	22		0,30	0,20

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

Lazer kaynak testere gövdeleri Steel cores for laser welding



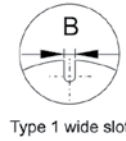
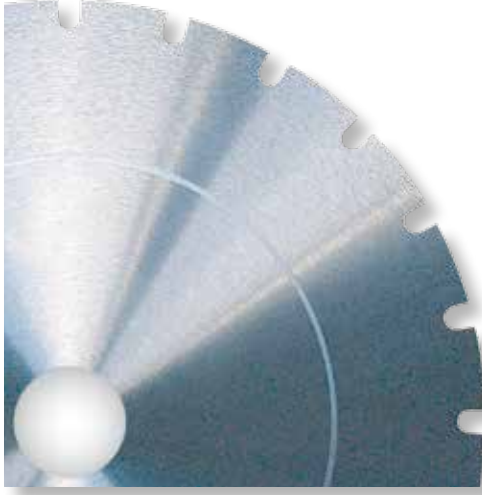
Narrow Slot - Narrow Slot with key hole / Dar kanal - Dar kanal dış dibi yuvarlak

D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
14	350	340	2,2	25	14	3	25,4 50 60	0,15	0,10
16	400	390	2,5-3,5	28	14	3		0,15	0,10
18	450	440	2,8-3,5	32	14	3		0,15	0,10
20	500	490	2,8-3,5	36	14	3		0,15	0,15
22	550	540	3,0-3,5	40	14	3		0,20	0,15
24	600	590	3,0-3,5	42	14	3		0,20	0,15
26	650	640	3,5-4,5	46	14	3		0,20	0,15
28	700	690	3,5-4,5	50	14	3		0,25	0,15
32	800	790	3,5-4,5	57	14	3		0,25	0,15
36	900	884	3,5-4,0-4,5	64	18	5		0,25	0,15
40	1000	984	3,5-4,0-4,5	70	18	5	80 100 120	0,25	0,15
44	1100	1084	3,5-4,0-4,5	74	18	5		0,25	0,15
48	1200	1184	3,5-4,0-4,5	80	18	5		0,30	0,15

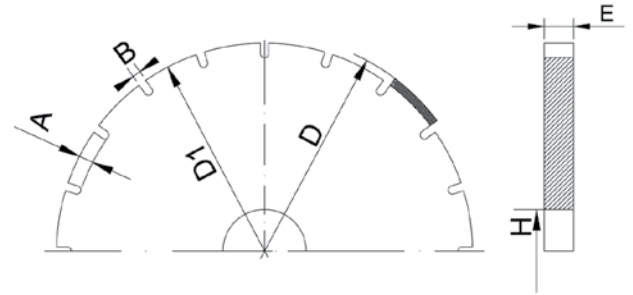
Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Duvar kesim testere gövdeleri Steel cores for wall saws



Type 1 wide slot

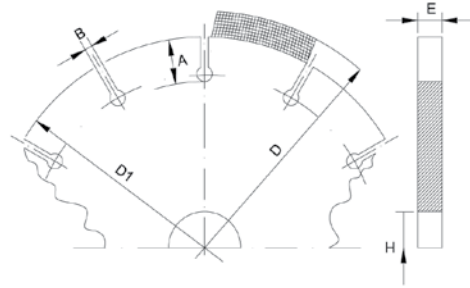
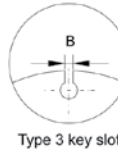
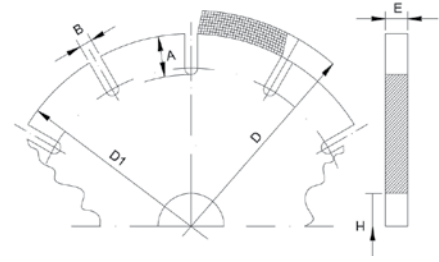
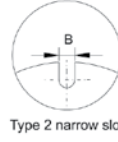
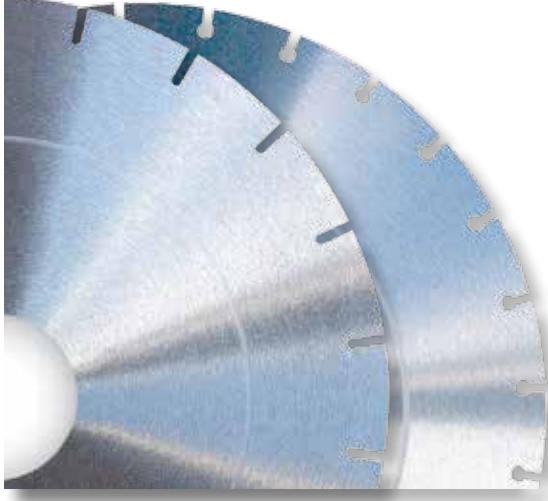


Wide Slot / Geniş Kanal

D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
14	350	340	2,2	21	14	10	22 25,4 50 60	0,15	0,10
16	400	390	2,5-3,5	24	14	10		0,15	0,10
18	450	440	2,8-3,5	26	14	12		0,15	0,10
20	500	490	2,8-3,5	30	14	10		0,15	0,15
22	550	540	3,0-3,5	32	14	12		0,20	0,15
24	600	590	3,5-4,5	36	14	10		0,20	0,15
25	625	615	3,5-4,5	36	14	12		0,20	0,15
26	650	640	3,5-4,5	38	14	10		0,20	0,15
28	700	690	3,5-4,5	40	14	12		0,25	0,15
29	725	715	3,5-4,5	40	14	12		0,25	0,15
30	750	740	3,5-4,5	46	14	12		0,25	0,15
32	800	790	3,5-4,5	46	14	12		0,25	0,15
36	900	884	3,5-4,5	64	18	18		0,25	0,15
40	1000	984	3,5-4,5	70	18	20		0,25	0,15
44	1100	1084	3,5-4,5	74	18	22	0,25	0,15	
48	1200	1184	3,5-4,5	80	18	22	80 100 120	0,30	0,15
52	1300	1282	3,5-4,5	88	18	22		0,30	0,20
56	1400	1382	3,5-4,5	92	18	22		0,30	0,20
60	1500	1482	3,5-4,5	100	18	22		0,30	0,20
63	1600	1582	3,5-4,5	104	18	22		0,30	0,20

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

Duvar kesim testere gövdeleri Steel cores for wall saws



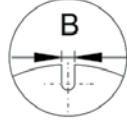
Narrow Slot - Narrow Slot with key hole / Dar kanal - Dar kanal dış dibi yuvarlak

D (Unit:inch Dia of Blade	D Dia of Blade (mm)	D1 Dia of Blank (mm)	Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
14	350	340	2,2	25	14	3	25,4 50 60	0,15	0,10
16	400	390	2,5-3,5	28	14	3		0,15	0,10
18	450	440	2,8-3,5	32	14	3		0,15	0,10
20	500	490	2,8-3,5	36	14	3		0,15	0,15
22	550	540	3,0-3,5	40	14	3		0,20	0,15
24	600	590	3,0-3,5	42	14	3		0,20	0,15
25	625	615	3,5	42	14	3		0,20	0,15
26	650	640	4,0	46	14	3		0,20	0,15
28	700	690	3,5-4,0	50	14	3		0,25	0,15
29	725	715	4,0	50	14	3		0,25	0,15
30	750	740	4,0-4,5	50	14	3		0,25	0,15
32	800	790	3,5-4,5	57	14	3		0,25	0,15
36	900	884	3,5-5,0	64	18	5	80 100 120	0,25	0,15
40	1000	984	3,5-5,0	70	18	5		0,25	0,15
44	1100	1084	5,5	74	18	5		0,25	0,15
48	1200	1184	3,5-5,5	80	18	5		0,30	0,15

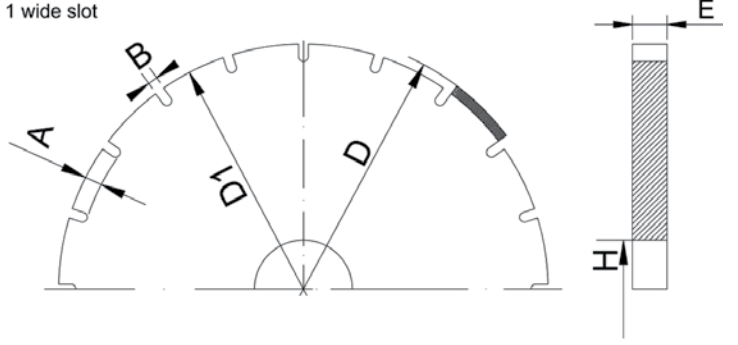
Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Çoklu kesim testere gövdeleri
Steel cores for multi saws



Type 1 wide slot

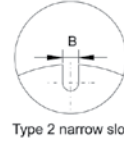
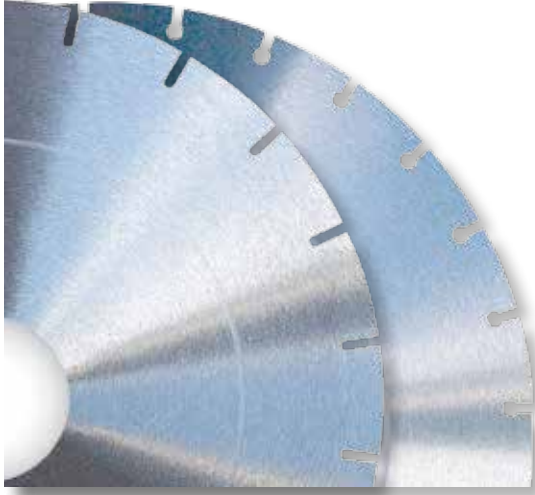


Wide Slot / Geniş Kanal

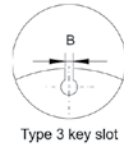
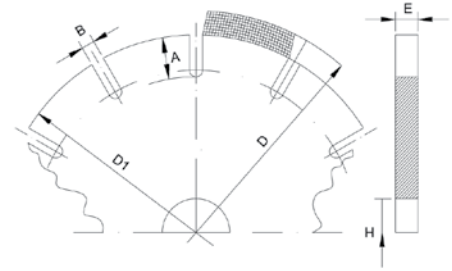
D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
8	200	190	1,2	12-15	12	6	25,4 50 60	0,12	0,10
10	250	240	1,6	15-18	12-14	8		0,12	0,10
12	300	290	1,8	18	14	10		0,15	0,10
14	350	340	2,2	21	14	10		0,15	0,10
16	400	390	2,5-3,5	24	14	10		0,15	0,10
18	450	440	2,8-3,5	26	14	12		0,15	0,10
20	500	490	2,8-3,5	30	14	10		0,15	0,15
22	550	540	3,0-3,5	32	14	12		0,20	0,15
24	600	590	3,0-3,5	36	14	10		0,20	0,15
25	625	615	3,5	36	14	12		0,20	0,15
26	650	640	3,5-4,0	38	14	10		0,20	0,15
28	700	690	4,0	40	14	12		0,25	0,15
30	750	740	4,0-4,5	46	14	12		0,25	0,15
32	800	790	4,5	46	14	12		0,25	0,15
34	850	840	4,5	50	18	18	0,25	0,15	
36	900	884	5,0	64	18	18	0,25	0,15	
40	1000	984	5,0	70	18	20	0,25	0,15	
44	1100	1084	5,5	74	18	22	0,25	0,15	
48	1200	1184	5,5-6,0	80	18	22	0,30	0,15	
50	1250	1232	5,5	84	18	22	0,30	0,15	
52	1300	1282	6,0	88	18	22	0,30	0,20	
56	1400	1382	6,5	92	18	22	0,30	0,20	
60	1500	1482	7,0	100	18	22	0,30	0,20	
63	1600	1582	7,0	104	18	22	0,30	0,20	
71	1800	1782	7,5	120	18	22	0,36	0,20	
79	2000	1982	8,0	132	22	22	0,40	0,20	

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

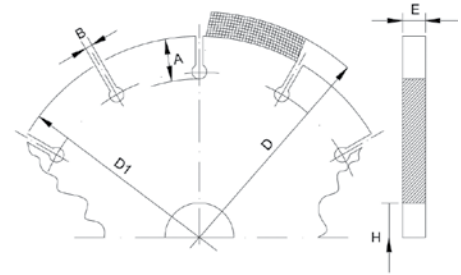
Çoklu kesim testere gövdeleri Steel cores for multi saws



Type 2 narrow slot



Type 3 key slot



Narrow Slot - Narrow Slot with key hole / Dar kanal - Dar kanal diş dibi yuvarlak

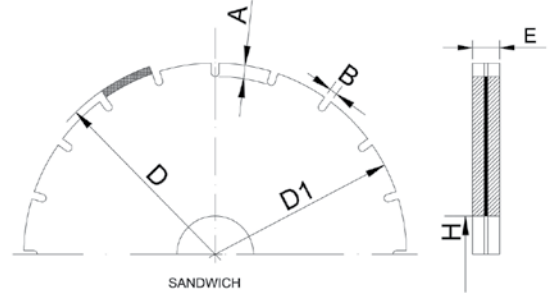
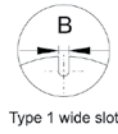
D (Unit:inch Dia of Blade	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
8	200	190	1,2	13-15	12-14	3	25,4 50 60	0,12	0,10
10	250	240	1,6	12-17	12-14	3		0,12	0,10
12	300	290	1,8	21	14	3		0,15	0,10
14	350	340	2,2	25	14	3		0,15	0,10
16	400	390	2,5-3,5	28	14	3		0,15	0,10
18	450	440	2,8-3,5	32	14	3		0,15	0,10
20	500	490	2,8-3,5	36	14	3		0,15	0,15
22	550	540	3,0-3,5	40	14	3		0,20	0,15
24	600	590	3,0-3,5	42	14	3		0,20	0,15
25	625	615	3,5	42	14	3		0,20	0,15
26	650	640	4,0	46	14	3		0,20	0,15
28	700	690	3,5-4,0	50	14	3		0,25	0,15
29	725	715	4,0	50	14	3		0,25	0,15
30	750	740	4,0-4,5	50	14	3		0,25	0,15
32	800	790	4,5	57	14	3	0,25	0,15	
34	850	840	4,5	58	18	5	0,25	0,15	
36	900	884	5,0	64	18	5	0,25	0,15	
40	1000	984	5,0	70	18	5	80 100 120	0,25	0,15
44	1100	1084	5,5	74	18	5		0,25	0,15
48	1200	1184	5,5-6,0	80	18	5		0,30	0,15
50	1250	1232	5,5	84	18	5		0,30	0,15
52	1300	1282	6,0	88	18	5		0,30	0,20
56	1400	1382	6,5	92	18	5		0,30	0,20

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.



FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Sessiz sandviç gövdeler Silent sandwich cores



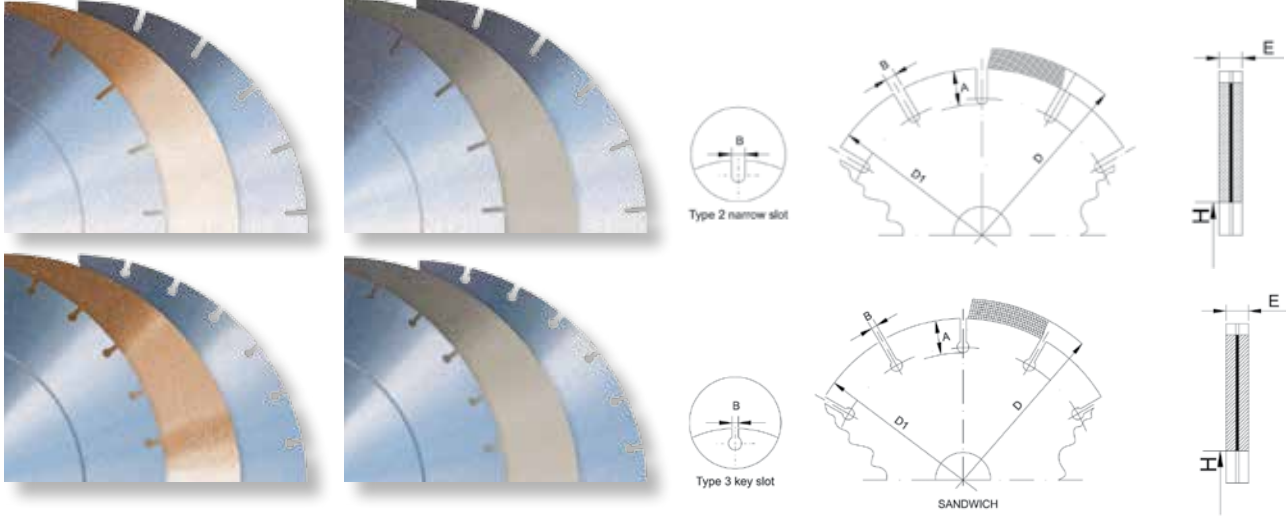
Wide Slot / Geniş Kanal

D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
14	350	340	2,2	21	14	10	22 25,4 50 60	0,15	0,10
16	400	390	2,5	24	14	10		0,15	0,10
18	450	440	2,8	26	14	12		0,15	0,10
20	500	490	2,8	30	14	10		0,15	0,15
22	550	540	3,0-3,5	32	14	12		0,20	0,15
24	600	590	3,0-3,5	36	14	10		0,20	0,15
26	650	640	4,0	38	14	10		0,20	0,15
28	700	690	4,0	40	14	12		0,25	0,15
32	800	790	3,5-4,5	46	14	12		0,25	0,15
36	900	884	4,0-5,5	64	18	18	80 100 120	----	0,15
40	1000	984	4,0-5,5	70	18	20		----	0,15
44	1100	1084	4,0-5,5	74	18	22		----	0,15
48	1200	1184	5,5-6,0	80	18	22		----	0,15

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Sessiz sandviç gövdeler Silent sandwich cores

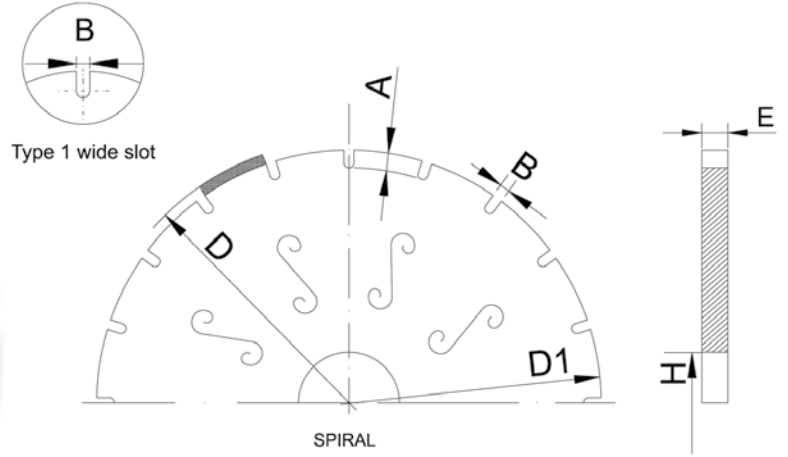


Wide Slot / Geniş Kanal									
D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
14	350	340	2,2	25	14	3	22 25,4 50 60	0,15	0,10
16	400	390	2,5	28	14	3		0,15	0,10
18	450	440	2,8	32	14	3		0,15	0,10
20	500	490	2,8	36	14	3		0,15	0,15
22	550	540	3,0-3,5	40	14	3		0,20	0,15
24	600	590	3,0-3,5	42	14	3		0,20	0,15
26	650	640	4,0	46	14	3		0,20	0,15
28	700	690	4,0	50	14	3		0,25	0,15
32	800	790	3,5-4,5	57	14	3		0,25	0,15
36	900	884	4,0-5,5	64	18	5		80 100 120	----
40	1000	984	4,0-5,5	70	18	5	----		0,15
44	1100	1084	4,0-5,5	74	18	5	----		0,15
48	1200	1184	5,5-6,0	80	18	5	----		0,15

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Epoksi dolgulu sessiz gövdeler Epoxy filled detenso cores



Wide Slot / Geniş Kanal

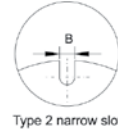
D (Unit:inch Dia of Blade	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
8	200	190	1,2	12-15	12	6	22 25,4 50 60 80	0,12	0,10
10	250	240	1,6	15-18	12-14	8		0,12	0,10
12	300	290	1,8	18	14	10		0,15	0,10
14	350	340	2,2	21	14	10		0,15	0,10
16	400	390	2,5	24	14	10		0,15	0,10
18	450	440	2,8	26	14	12		0,15	0,10
20	500	490	2,8	30	14	10		0,15	0,15
22	550	540	3,5	32	14	12		0,20	0,15
24	600	590	3,5	36	14	10		0,20	0,15
25	625	615	3,5	36	14	12		0,20	0,15
26	650	640	4,0	38	14	10		0,20	0,15
28	700	690	4,0	40	14	12		0,25	0,15
30	750	740	4,5	46	14	12		0,25	0,15
32	800	790	4,5	46	14	12		0,25	0,15
34	850	840	4,5	50	18	18	0,25	0,15	
36	900	884	5,0	64	18	18	0,25	0,15	
40	1000	984	5,0	70	18	20	0,25	0,15	
44	1100	1084	5,5	74	18	22	0,25	0,15	
48	1200	1184	5,5-6,0	80	18	22	80 100 120	0,30	0,15
50	1250	1232	5,5	84	18	22		0,30	0,15
52	1300	1282	6,0	88	18	22		0,30	0,20
56	1400	1382	6,5	92	18	22		0,30	0,20
60	1500	1482	7,0	100	18	22		0,30	0,20
63	1600	1582	7,0	104	18	22		0,30	0,20
65	1650	1632	7,0	108	18	22		0,30	0,20
67	1700	1682	7,0	112	18	22		0,30	0,20
69	1750	1732	7,0	112	18	22		0,32	0,20
71	1800	1782	7,5	120	18	22		0,36	0,20
79	2000	1982	8,0	132	22	22		0,40	0,20

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

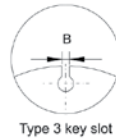


FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

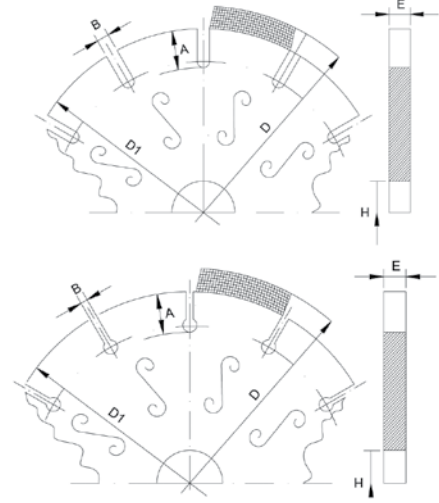
Epoksi dolgulı sessiz gövdeler Epoxy filled detenso cores



Type 2 narrow slot



Type 3 key slot



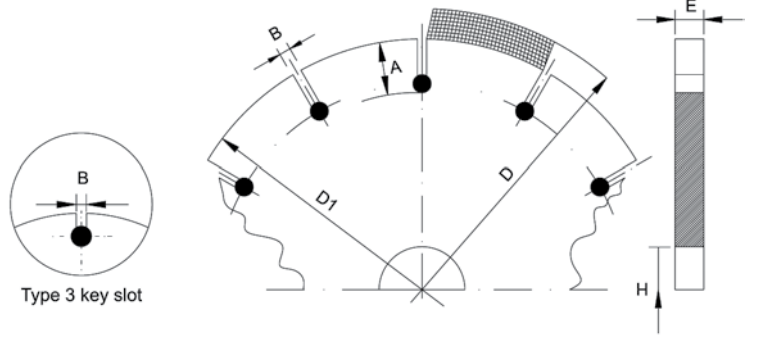
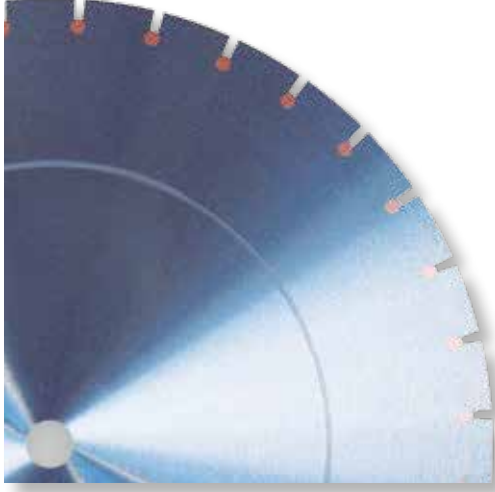
Narrow Slot - Narrow Slot with key hole / Dar kanal - Dar kanal dış dibi yuvarlak

D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
8	200	190	1,2	13-15	12-14	3	25,4 50 60	0,12	0,10
10	250	240	1,6	12-17	12-14	3		0,12	0,10
12	300	290	1,8	21	14	3		0,15	0,10
14	350	340	2,2	25	14	3		0,15	0,10
16	400	390	2,5-3,5	28	14	3		0,15	0,10
18	450	440	2,8-3,5	32	14	3		0,15	0,10
20	500	490	2,8-3,5	36	14	3		0,15	0,15
22	550	540	3,0-3,5	40	14	3		0,20	0,15
24	600	590	3,0-3,5	42	14	3		0,20	0,15
25	625	615	3,5	42	14	3		0,20	0,15
26	650	640	4,0	46	14	3		0,20	0,15
28	700	690	3,5-4,0	50	14	3		0,25	0,15
29	725	715	4,0	50	14	3		0,25	0,15
30	750	740	4,0-4,5	50	14	3		0,25	0,15
32	800	790	3,5-4,5	57	14	3	0,25	0,15	
34	850	840	4,5	58	18	5	0,25	0,15	
36	900	884	5,0	64	18	5	0,25	0,15	
40	1000	984	5,0	70	18	5	80 100 120	0,25	0,15
44	1100	1084	5,5	74	18	5		0,25	0,15
48	1200	1184	5,5-6,0	80	18	5		0,30	0,15
50	1250	1232	5,5	84	18	5		0,30	0,15
52	1300	1282	6,0	88	18	5		0,30	0,20
56	1400	1382	6,5	92	18	5		0,30	0,20

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Bakır perçinli testere gövdeleri
Steel cores with copper rivet



Narrow Slot with key hole / Diş Dibi Yuvarlak

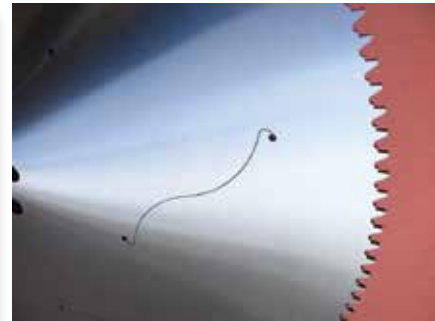
D (Unit:inch Dia of Blade)	D Dia of Blade (mm)	D1 Dia of Blank (mm)	E Thickness (mm)	Z Number of tooth	A (±1.0) (mm) Depth of slot	B (±0.5) (mm) Width of slot	Side run out (mm)	Side run out (mm)	Radial run out (mm)
12	300	290	1,8	21	14	3	25,4 50 60	0,15	0,10
14	350	340	2,2	25	14	3		0,15	0,10
16	400	390	2,5-3,5	28	14	3		0,15	0,10
18	450	440	2,8-3,5	32	14	3		0,15	0,10
20	500	490	2,8-3,5	36	14	3		0,15	0,15
22	550	540	3,0-3,5	40	14	3		0,20	0,15
24	600	590	3,0-3,5	42	14	3		0,20	0,15
25	625	615	3,5	42	14	3		0,20	0,15
26	650	640	4,0	46	14	3		0,20	0,15
28	700	690	3,5-4,0	50	14	3		0,25	0,15
29	725	715	4,0	50	14	3		0,25	0,15
30	750	740	4,0-4,5	50	14	3		0,25	0,15
32	800	790	3,5-4,5	57	14	3		0,25	0,15
34	850	840	4,5	58	18	5		0,25	0,15
36	900	884	5,0	64	18	5	0,25	0,15	
40	1000	984	5,0	70	18	5	80 100 120	0,25	0,15
44	1100	1084	5,5	74	18	5		0,25	0,15
48	1200	1184	5,5-6,0	80	18	5		0,30	0,15
50	1250	1232	5,5	84	18	5		0,30	0,15
52	1300	1282	6,0	88	18	5		0,30	0,20
56	1400	1382	6,5	92	18	5		0,30	0,20

Standart dışı özel siparişler kabul edilir
Order for non-standard specifications are accepted.

FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

T.C.T. testere gövdeleri
Steel cores for T.C.T. saw blades

DIAMETER	200 - 1800 mm
THICKNESS	2,0 - 9,00 mm



FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Katrak laması gövdeleri
Steel cores for gang saw blades



WIDTH:	180 mm
THICKNESS	2,5 - 3,0 - 3,5mm
MATERIAL:	75Cr1 (DIN 1.2003) 75Ni8 (DIN 1.5634)



FEEL POWERFULL AND SAFETY WITH OUR STEEL CORES

Çember testere gövdeleri
Ring saw cores



Özel dizayn testere gövdeleri
Special design cores



Çember testere gövdeleri - Özel dizayn testere gövdeleri
Ring saw cores - Special design cores

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SAN. ve TIC. LTD. ŞTİ.

AS BİLEK®



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